



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3622-1

Job Sheet 178783



Part No: D3622-1

Job Qty: 40 ea

Part Name: Ball Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	6/14/18	6/14/18	0.00	0.00	Start Up Machining-2		VR 18/6/17
100	Hardinge	40 pcs	6/14/18	6/14/18	0.00	5.19	Hardinge		
110	QC	40 pcs	6/14/18	6/14/18	0.00	0.00	QC2 Machining-2		
120	QC	40 pcs	6/14/18	6/14/18	0.00	0.00	QC8 Machining-2		
130	Packaging	40 pcs	6/14/18	6/14/18	0.00	0.00	Packaging3-1	57043 90	JUN 20 2018
140	QC21-SA	40 Ea	6/14/18	6/14/18	0.00	0.00	QC21		DAB 21 18-06-18

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	4.3200 ft (.108 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	4	41	0

Part Specifications

Specifications could not be found.



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Container No: S081667



Part: D3622-1

Job No: 178783

Serial No/Batch: S081667

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/17/18

DART AEROSPACE LTD		Work Order:	178783
Description: Ball Stud		Part Number:	D3622-1
Inspection Dwg: D3622	Rev: D	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.58	+/-0.030	0.570	✓		Vernier	FK08
0.50	+/-0.030	0.499	✓			
Ø0.394	+/-0.010	0.394	✓			
Ø0.310	+/-0.010	0.305	✓			
Ø0.215	+/-0.010	0.222	✓			
0.155	+/-0.010	0.160	✓			
0.313	+/-0.010	0.306	✓			
0.478	+/-0.010	0.478	✓			
0.630	+/-0.010	0.630	✓			
0.125	+/-0.010	0.125	✓			
0.563	+/-0.010	0.563	✓			
1.19	+/-0.030	1.190	✓			
0.3125-24	Min = 0.3053	0.309	✓		Mic	FK01
UNF-3A	Max = 0.3125					
M.O.W.	Min = 0.3336					
	Max = 0.3363					
MOW 0.024	0.3215 Max	0.319	✓			
	0.3188 Min					
Go-no-Go	OK	✓	✓			

Measured by:	VHS	Checked by:		QC Inspector:	
Date:	18/6/17	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	
B	10.02.02	Dwg Rev updated	KJ	
C	11.02.18	Dimensions updated per Dwg Rev C	KJ	
D	16.06.24	Dwg Rev updated	KJ	
E	16.10.13	Dimensions updated	KJ	